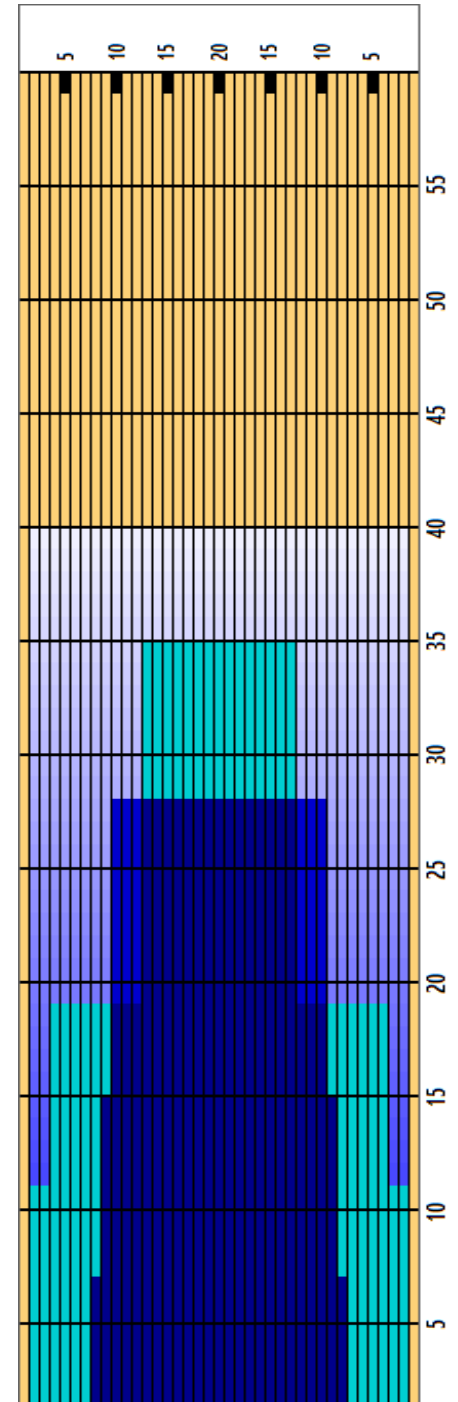


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	17.92 mL	Reverse Oil Total	9.88 mL	Volume Oil Total	27.8 mL
Tank Configuration	ALT	Tank A Conditioner	A	Tank B Conditioner	B

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	10	148	0.0	4.2	4.2	5920
2	2L	2R	3	18	111	4.2	11.8	7.6	4440
3	4L	4R	3	18	99	11.8	19.4	7.6	3960
4	13L	13R	4	18	60	19.4	29.6	10.2	2400
5	13L	13R	2	22	30	29.6	35.8	6.2	1200
6	2L	2R	0	22	0	35.8	40.0	4.2	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	40.0	28.0	-12.0	0
2	10L	10R	5	18	105	28.0	15.3	-12.7	4200
3	9L	9R	4	14	92	15.3	7.4	-7.9	3680
4	8L	8R	2	14	50	7.4	3.5	-3.9	2000
5	2L	2R	0	14	0	3.5	0.0	-3.5	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.87	1.48	1	1	1.48	2.87

