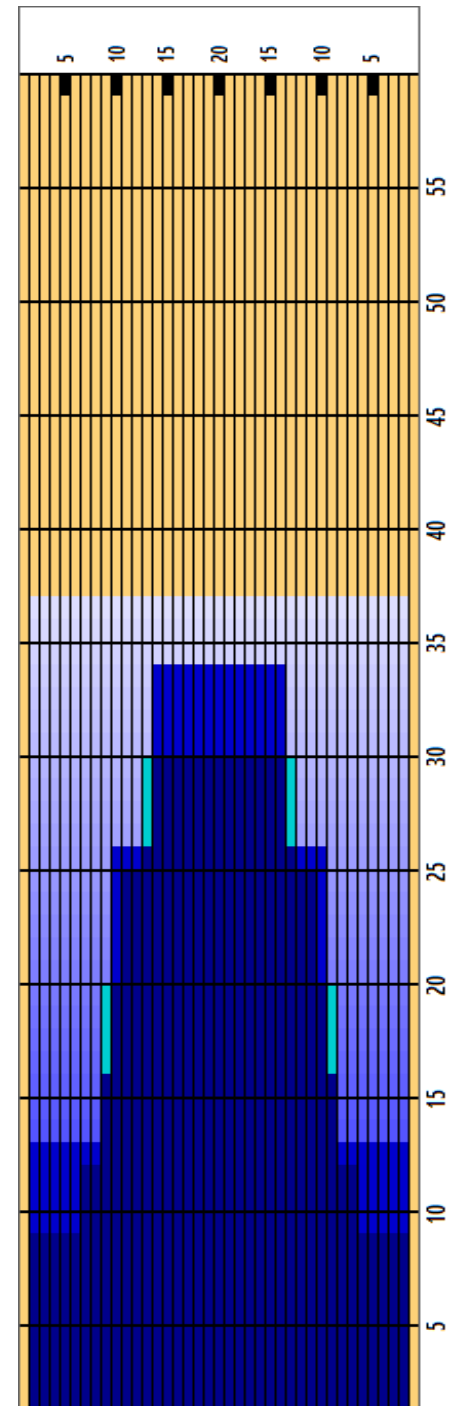


Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	15.44 mL	Reverse Oil Total	8.64 mL	Volume Oil Total	24.08 mL
Tank Configuration	ALT	Tank A Conditioner	A	Tank B Conditioner	B

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	222	0.0	9.9	9.9	8880
2	7L	7R	1	18	27	9.9	12.4	2.5	1080
3	9L	9R	3	18	69	12.4	20.0	7.6	2760
4	11L	11R	2	18	38	20.0	25.1	5.1	1520
5	13L	13R	2	18	30	25.1	30.2	5.1	1200
6	2L	2R	0	22	0	30.2	37.0	6.8	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	37.0	34.0	-3.0	0
2	14L	14R	1	22	13	34.0	30.9	-3.1	520
3	14L	14R	2	18	26	30.9	25.8	-5.1	1040
4	10L	10R	2	18	42	25.8	20.7	-5.1	1680
5	11L	11R	2	18	38	20.7	15.6	-5.1	1520
6	9L	9R	1	18	23	15.6	13.1	-2.5	920
7	2L	2R	2	18	74	13.1	8.0	-5.1	2960
8	2L	2R	0	18	0	8.0	0.0	-8.0	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.93	1.6	1.03	1.03	1.6	2.93

