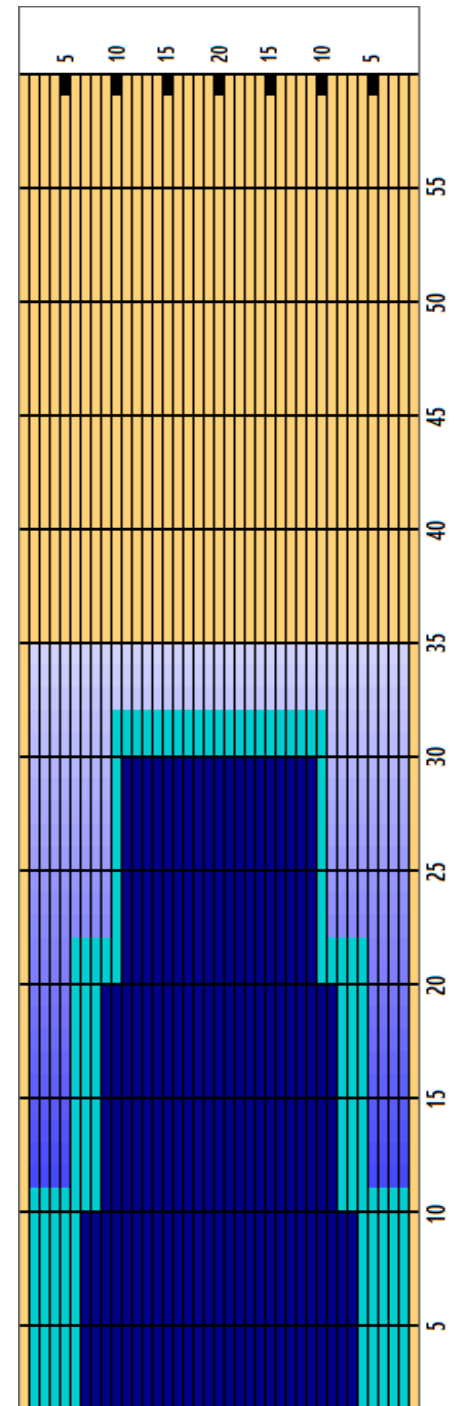


Oil Pattern Distance	35	Reverse Brush Drop	30	Oil Per Board	40 ul
Forward Oil Total	18.36 mL	Reverse Oil Total	8.88 mL	Volume Oil Total	27.24 mL
Tank Configuration	ALT	Tank A Conditioner	A	Tank B Conditioner	B

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	14	259	0.0	11.9	11.9	10360
2	6L	6R	4	18	116	11.9	22.1	10.2	4640
3	10L	10R	4	18	84	22.1	32.3	10.2	3360
4	2L	2R	0	22	0	32.3	35.0	2.7	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	35.0	30.0	-5.0	0
2	11L	11R	4	18	76	30.0	19.8	-10.2	3040
3	9L	9R	4	18	92	19.8	9.6	-10.2	3680
4	7L	7R	2	18	54	9.6	4.5	-5.1	2160
5	2L	2R	0	18	0	4.5	0.0	-4.5	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.78	1.24	1	1	1.24	2.78

