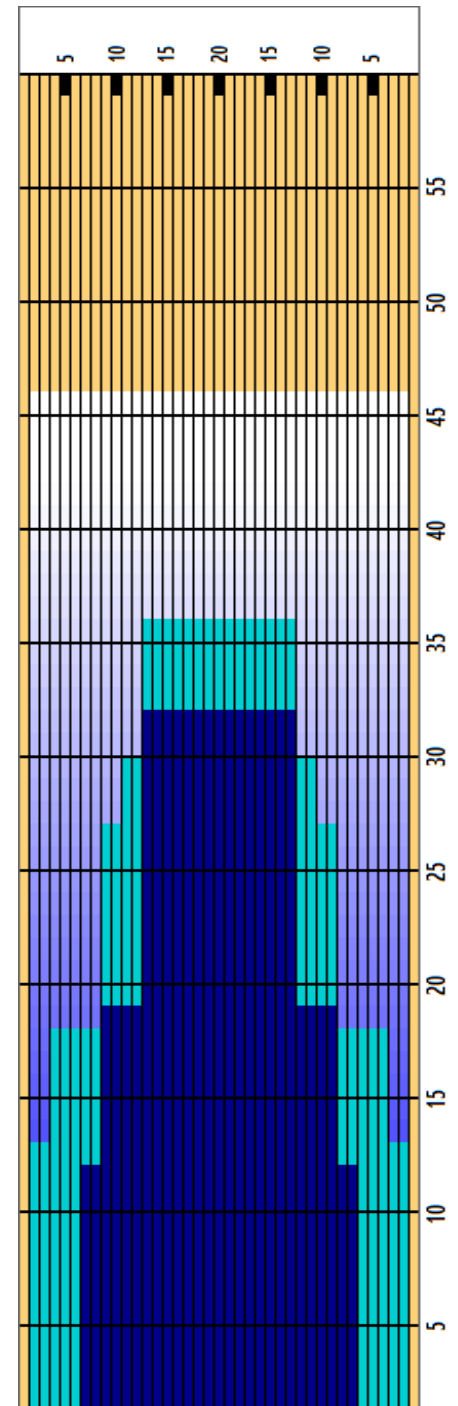


Oil Pattern Distance	46	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	17.72 mL	Reverse Oil Total	6.84 mL	Volume Oil Total	24.56 mL
Tank Configuration	ALT	Tank A Conditioner	A	Tank B Conditioner	B

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	185	0.0	7.9	7.9	7400
2	2L	2R	2	18	74	7.9	13.0	5.1	2960
3	4L	4R	2	18	66	13.0	18.1	5.1	2640
4	9L	9R	3	22	69	18.1	27.4	9.3	2760
5	11L	11R	1	22	19	27.4	30.5	3.1	760
6	13L	13R	2	22	30	30.5	36.7	6.2	1200
7	2L	2R	0	22	0	36.7	46.0	9.3	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	46.0	32.0	-14.0	0
2	13L	13R	5	18	75	32.0	19.3	-12.7	3000
3	9L	9R	3	18	69	19.3	11.7	-7.6	2760
4	7L	7R	1	22	27	11.7	8.6	-3.1	1080
5	2L	2R	0	10	0	8.6	0.0	-8.6	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.73	1.58	1	1	1.58	2.73

