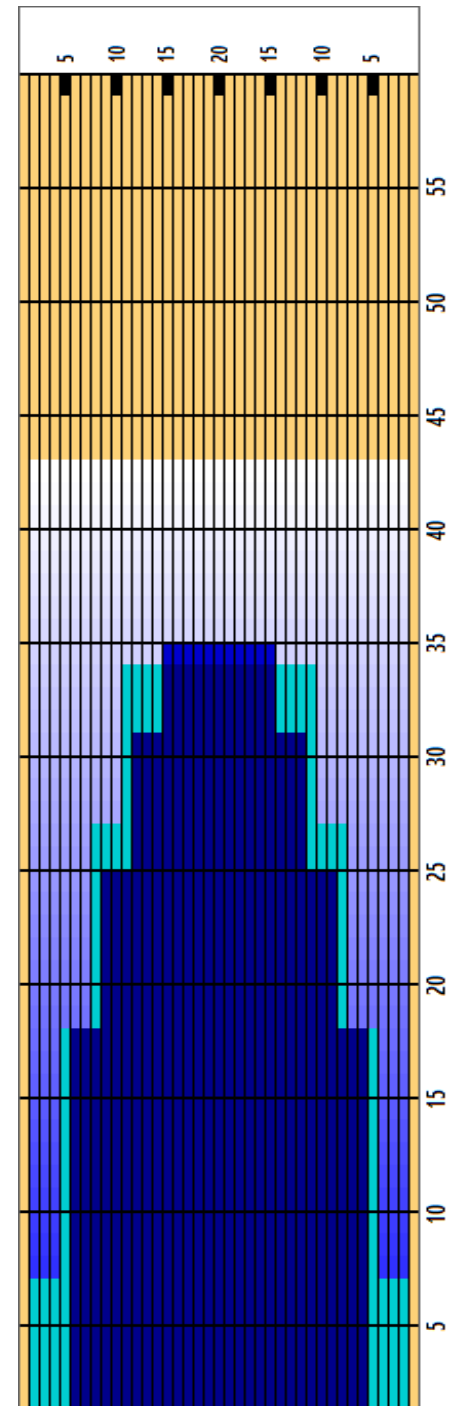


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	40 ul
Forward Oil Total	16.88 mL	Reverse Oil Total	9.2 mL	Volume Oil Total	26.08 mL
Tank Configuration	ALT	Tank A Conditioner	A	Tank B Conditioner	B

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	185	0.0	7.9	7.9	7400
2	5L	5R	4	18	124	7.9	18.1	10.2	4960
3	8L	8R	3	22	75	18.1	27.4	9.3	3000
4	11L	11R	2	26	38	27.4	34.7	7.3	1520
5	2L	2R	0	30	0	34.7	43.0	8.3	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	43.0	35.0	-8.0	0
2	15L	15R	1	26	11	35.0	31.4	-3.6	440
3	12L	12R	2	22	34	31.4	25.2	-6.2	1360
4	9L	9R	3	18	69	25.2	17.6	-7.6	2760
5	6L	6R	4	14	116	17.6	9.7	-7.9	4640
6	2L	2R	0	14	0	9.7	0.0	-9.7	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.67	1.22	1.02	1.02	1.22	2.67

