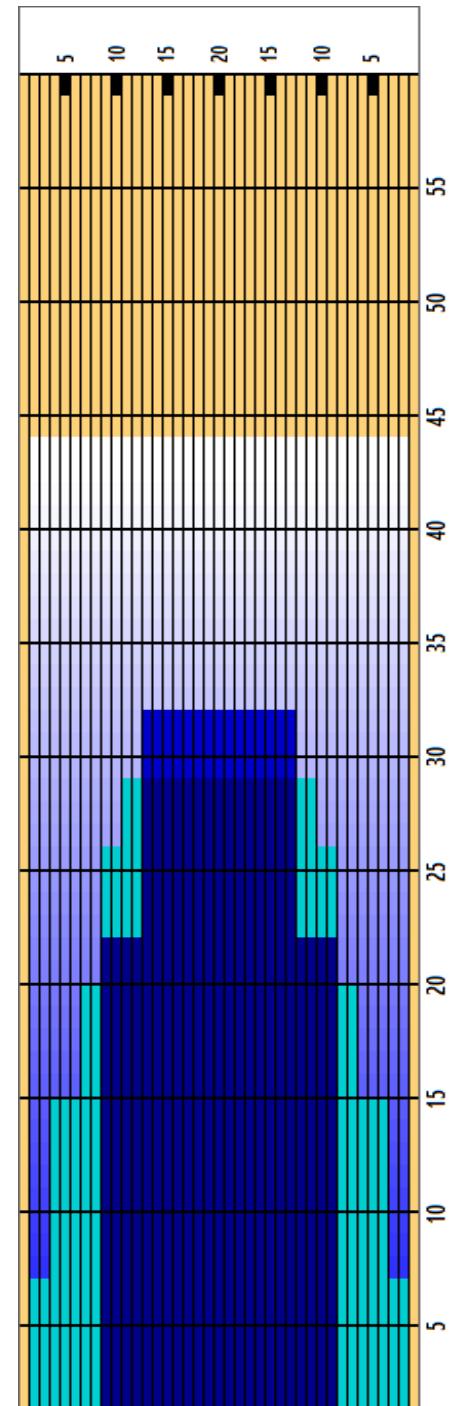


Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	20.15 mL	Reverse Oil Total	6.45 mL	Volume Oil Total	26.6 mL
Tank Configuration	ALT	Tank A Conditioner	A	Tank B Conditioner	B

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	185	0.0	7.9	7.9	9250
2	4L	4R	3	18	99	7.9	15.5	7.6	4950
3	7L	7R	2	18	54	15.5	20.6	5.1	2700
4	9L	9R	2	22	46	20.6	26.8	6.2	2300
5	11L	11R	1	22	19	26.8	29.9	3.1	950
6	2L	2R	0	10	0	29.9	44.0	14.1	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	44.0	32.0	-12.0	0
2	13L	13R	4	18	60	32.0	21.8	-10.2	3000
3	9L	9R	3	18	69	21.8	14.2	-7.6	3450
4	5L	5R	0	22	0	14.2	0.0	-14.2	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.56	1.39	1	1	1.39	2.56

