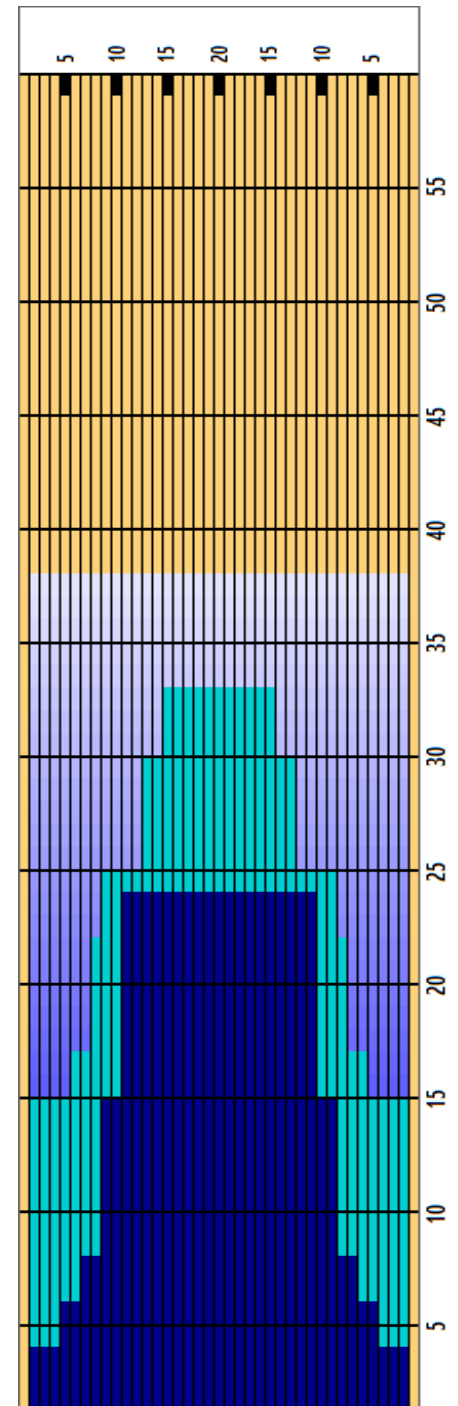


| | | | | | |
|----------------------|----------|--------------------|---------|--------------------|-------|
| Oil Pattern Distance | 38 | Reverse Brush Drop | 35 | Oil Per Board | 40 ul |
| Forward Oil Total | 16.08 mL | Reverse Oil Total | 7.92 mL | Volume Oil Total | 24 mL |
| Tank Configuration | ALT | Tank A Conditioner | A | Tank B Conditioner | B |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 7 | 18 | 259 | 0.0 | 15.3 | 15.3 | 10360 |
| 2 | 6L | 6R | 1 | 18 | 29 | 15.3 | 17.8 | 2.5 | 1160 |
| 3 | 8L | 8R | 2 | 18 | 50 | 17.8 | 22.9 | 5.1 | 2000 |
| 4 | 9L | 9R | 1 | 18 | 23 | 22.9 | 25.4 | 2.5 | 920 |
| 5 | 13L | 13R | 2 | 18 | 30 | 25.4 | 30.5 | 5.1 | 1200 |
| 6 | 15L | 15R | 1 | 18 | 11 | 30.5 | 33.0 | 2.5 | 440 |
| 7 | 2L | 2R | 0 | 22 | 0 | 33.0 | 38.0 | 5.0 | 0 |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 38.0 | 24.0 | -14.0 | 0 |
| 2 | 11L | 11R | 3 | 22 | 57 | 24.0 | 14.7 | -9.3 | 2280 |
| 3 | 9L | 9R | 2 | 22 | 46 | 14.7 | 8.5 | -6.2 | 1840 |
| 4 | 7L | 7R | 1 | 18 | 27 | 8.5 | 6.0 | -2.5 | 1080 |
| 5 | 5L | 5R | 1 | 18 | 31 | 6.0 | 3.5 | -2.5 | 1240 |
| 6 | 2L | 2R | 1 | 14 | 37 | 3.5 | 1.6 | -1.9 | 1480 |
| 7 | 2L | 2R | 0 | 14 | 0 | 1.6 | 0.0 | -1.6 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 2.39 | 1.33 | 1.02 | 1.02 | 1.33 | 2.39 |

