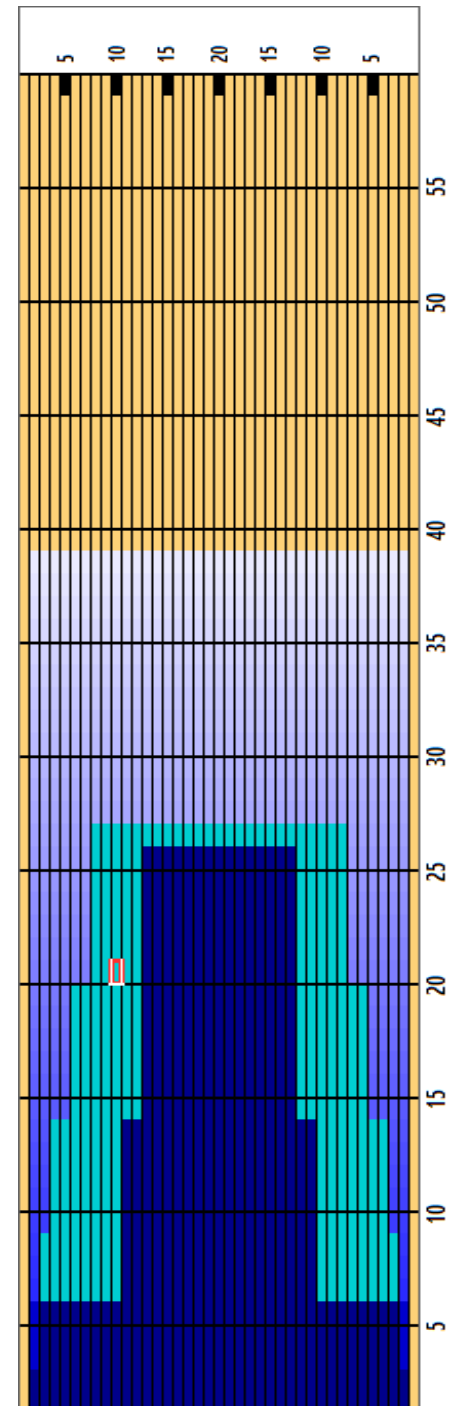


|                      |          |                    |         |                    |         |
|----------------------|----------|--------------------|---------|--------------------|---------|
| Oil Pattern Distance | 39       | Reverse Brush Drop | 38      | Oil Per Board      | 50 ul   |
| Forward Oil Total    | 17.75 mL | Reverse Oil Total  | 6.75 mL | Volume Oil Total   | 24.5 mL |
| Tank Configuration   | ALT      | Tank A Conditioner | A       | Tank B Conditioner | B       |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 3     | 14    | 111     | 0.0   | 3.9  | 3.9  | 5550  |
| 2 | 3L    | 3R   | 2     | 18    | 70      | 3.9   | 9.0  | 5.1  | 3500  |
| 3 | 4L    | 4R   | 2     | 18    | 66      | 9.0   | 14.1 | 5.1  | 3300  |
| 4 | 6L    | 6R   | 2     | 22    | 58      | 14.1  | 20.3 | 6.2  | 2900  |
| 5 | 8L    | 8R   | 2     | 26    | 50      | 20.3  | 27.6 | 7.3  | 2500  |
| 6 | 2L    | 2R   | 0     | 26    | 0       | 27.6  | 39.0 | 11.4 | 0     |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 30    | 0       | 39.0  | 26.0 | -13.0 | 0     |
| 2 | 13L   | 13R  | 4     | 22    | 60      | 26.0  | 13.6 | -12.4 | 3000  |
| 3 | 11L   | 11R  | 2     | 26    | 38      | 13.6  | 6.3  | -7.3  | 1900  |
| 4 | 2L    | 2R   | 1     | 22    | 37      | 6.3   | 3.2  | -3.1  | 1850  |
| 5 | 2L    | 2R   | 0     | 14    | 0       | 3.2   | 0.0  | -3.2  | 0     |



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

|  |
|--|
|  |
|--|

| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 2.14           | 1.41           | 1               | 1               | 1.41           | 2.14           |

