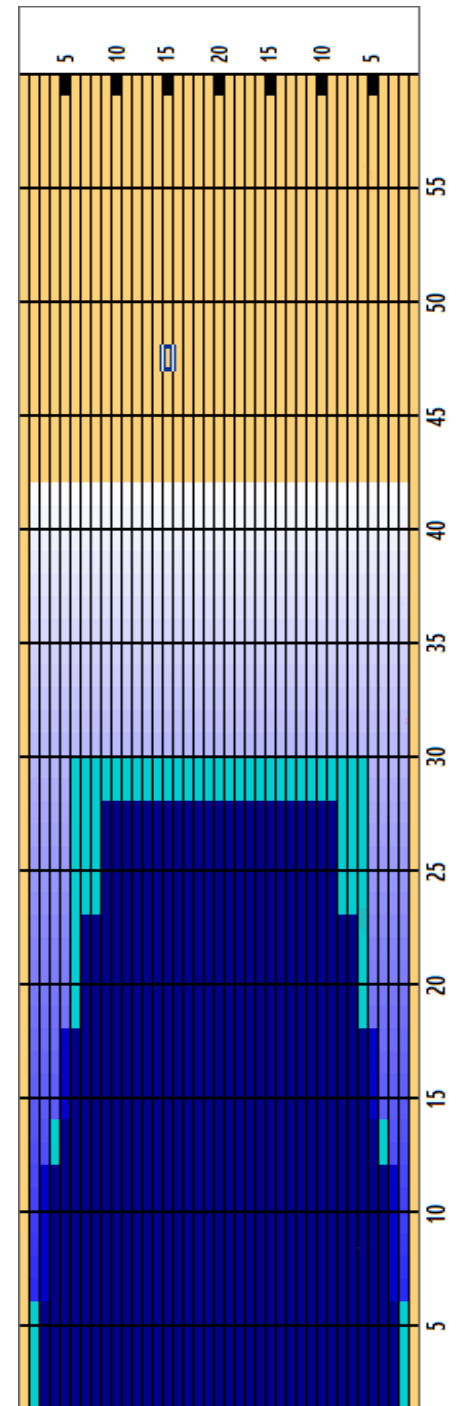


Oil Pattern Distance	42	Reverse Brush Drop	34	Oil Per Board	40 ul
Forward Oil Total	17.16 mL	Reverse Oil Total	9.28 mL	Volume Oil Total	26.44 mL
Tank Configuration	ALT	Tank A Conditioner	A	Tank B Conditioner	B

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	111	0.0	2.8	2.8	4440
2	2L	2R	2	14	74	2.8	6.7	3.9	2960
3	4L	4R	3	18	99	6.7	14.3	7.6	3960
4	6L	6R	3	22	87	14.3	23.6	9.3	3480
5	6L	6R	2	26	58	23.6	30.9	7.3	2320
6	2L	2R	0	26	0	30.9	42.0	11.1	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	42.0	28.0	-14.0	0
2	9L	9R	2	18	46	28.0	22.9	-5.1	1840
3	7L	7R	2	18	54	22.9	17.8	-5.1	2160
4	5L	5R	2	22	62	17.8	11.6	-6.2	2480
5	3L	3R	2	22	70	11.6	5.4	-6.2	2800
6	2L	2R	0	22	0	5.4	0.0	-5.4	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.62	1.02	1	1	1.02	1.62

